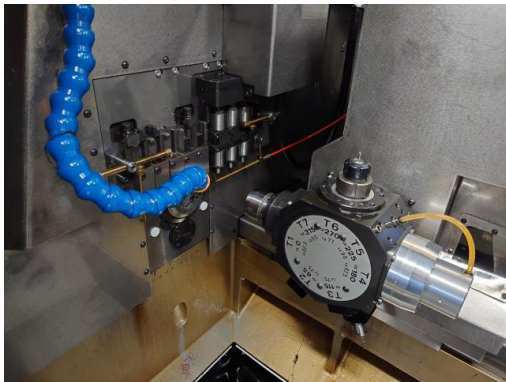


## GILDEMEISTER GLD 25

**Kind : Swiss-type cnc lathe**  
**Manufacturer : GILDEMEISTER**  
**Model : GLD 25**  
**Year : 2000**  
**Serial : 5401-0449**  
**Stock : 10541**



### TECHNICAL DETAILS

- Number of axes	: 6
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 25 [mm]
- Travel	: 160 [mm]
- Spindle speeds	: 8000 [rpm]
- C axis indexing precision	: 0.0001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 25 [mm]
- Number of turrets	: 1
<b>UPPER TURRET</b>	
- Number of positions	: 7
- Number of motorized positions	: 7
- X stroke	: 100 [mm]
- Z stroke	: 270 [mm]
- Live tools speed	: 6000 [rpm]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 6000 [rpm]
- X/Y stroke	: 220/30 [mm]
<b>SECONDARY OPERATION</b>	
- Number of positions	: 3
<b>POWER SUPPLY</b>	
- Supply voltage	: 400 [V]

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**MACHINE HOURS**

- Number of hours under power : 42595 [h]  
- Number of working hours : 13446 [h]  
- Number of spindle hours : 6412 [h]

**EQUIPMENT**

- CNC : Fanuc 18 iT  
- Interface : RS232 / PCMCIA  
- Rotating guide bush  
- Parts catcher  
- Coolant tank  
- Hydraulic bar-push brand/type : LNS 6.26 HS4.4  
- Number of turning tool holders : 5  
- Collets collection for chuck  
- Collets collection for guide bush