

BROTHER TC22A

Kind : Vertical machining center
Brand : BROTHER
Model : TC22A
Year : 1999
Serial Nr: 111447
Stock Nr : 10253



TECHNICAL DETAILS

| | |
|--------------------------------|------------------------|
| - Number of axes | : 3 |
| MILLING SPINDLE | |
| - Tool holder type | : HSK40 |
| - Spindle speeds | : 12.000 [rpm] |
| - Spindle power | : 7,6 [kVA] |
| LINEAR AXES | |
| - Travels on X/Y/Z axes | : 500 / 410 / 610 [mm] |
| TOOL CHANGER | |
| - Auto. Tool Changer type | : Loading arm |
| - Tool magazine capacity | : 26 |
| - Tool exchange time | : 0.7 [sec] |
| TABLE | |
| - Table dimensions | : 650 x 400 [mm] |
| - Maximum weight upon table | : 200 [kg] |
| POWER SUPPLY | |
| - Supply voltage | : 220 [V] |
| - Total installed power | : 25 [kVA] |
| WEIGHT & DIMENSIONS | |
| - Machine floor space | : 1.640 x 2.100 [mm] |
| - Machine height | : 2.274 [mm] |
| - Machine weight | : 2.250 [kg] |
| MACHINE HOURS | |
| - Number of working hours | : 9070 [h] |

EQUIPMENT

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- CNC : BROTHER A00
- Electronic handwheel
- Interface : RS232
- Workpiece probe : Renishaw OMP 60
- 4th axis : LEHMANN twin chucks, without servodrive
- Chips conveyor
- COOLANT TANK
- Coolant through spindle : 70 [bars]
- Oil mist extractor : AAF Astrosta
- Electric transformer
- Tool-holders : 42